



**COPPER CAPILLARY TUBE FINISHED PLAIN, COVERED WITH TIN AND/OR PLASTIC COATED, COPPER  
PRECISION FITTINGS AND TUBES TO NATIONAL, INTERNATIONAL AND CUSTOMER SPECIFICATIONS.**

<b>INSPECTION CERTIFICATE</b>  <b>TYPE 3.1</b>  (ref. EN 10204)	CERTIFICATE N°	<b>22237</b>		
	CUSTOMER	<b>002997-DARMENT OY</b>		
	NOMINAL SIZES mm	<b>24,67 x 28,57</b>		
	DRAWING NUMBER			
<b>Sc N°: 22237</b>  <b>St N°: 5236</b>	STANDARD REFERENCE	<b>EN 12735-1 / EN 14276-2020</b>		
	WORKING PRESSURE	<b>max 80 bar (R220; S.F. 3)</b>		
	DENOMINATION	<b>VERGHE</b>		
	PRODUCT TYPE	<b>GREEN 80BAR</b>		
	PHYSICAL STATE	<b>HARD</b>		
	CUSTOMER'S ORDER NUMBER	<b>P00118</b>		
	D.D.T. N°	<b>11047</b>	DATE	<b>30.04.24</b>

CHARACTERISTICS		REQUESTED		CHECKED
INSIDE DIAMETER	mm	24,67		<b>24,87</b>
OUTSIDE DIAMETER	mm	28,57 + 0,06 - 0,06		<b>28,55</b>
THICKNESS	mm	1,95		<b>1,84</b>
LENGTH	mm	4.000,00 + 5,00 - 0		<b>CONFORMING</b>
UNIT TENSILE STRENGTH	MPa	Min	290,00	<b>435,00</b>
ELONGATION	%	Min	3,00	<b>5,00</b>
HARDNESS	HV5	/		/
GRAIN SIZE	mm	/		/
CHEMICAL COMPOSITION	%	Cu+Ag = Min 99,90		<b>99,96 *</b>
(Copper type Cu-DHP)**	%	P = 0,015 ÷ 0,040		<b>0,030 *</b>
HUMIDITY	mg/m <sup>2</sup>	Max	/	/
TOTAL INTERNAL RESIDUE	mg/m <sup>2</sup>	Max	/	/
CARBON RESIDUE	mg/dm <sup>2</sup>	Max	/	/
EDDY CURRENT TEST			/	<b>CONFORMING</b>
EXPANDING TEST			/	/
FLANGING TEST			/	/
BENDING TEST			/	/

**THE TESTED PRODUCT IS IN CONFORMITY TO THE REQUESTED CHARACTERISTICS**

DATE:

30.04.24 - Passirano Document issued in electronic form without the need of signature RdQ Feinrohren (matr. n°147)

\* Average value (all the values measured were within the tolerance).

\*\* Characteristic of end-of-life product: 100% recyclable copper.