



**COPPER CAPILLARY TUBE FINISHED PLAIN, COVERED WITH TIN AND/OR PLASTIC COATED, COPPER
PRECISION FITTINGS AND TUBES TO NATIONAL, INTERNATIONAL AND CUSTOMER SPECIFICATIONS.**

INSPECTION CERTIFICATE TYPE 3.1 (ref. EN 10204)	CERTIFICATE N°		23985	
	CUSTOMER		002997-DARMENT OY	
	NOMINAL SIZES mm		15,35 x 19,05	
	DRAWING NUMBER			
Sc N°: 23985 St N°: 5645	STANDARD REFERENCE		EN 12735-1 2020	
	WORKING PRESSURE		Max 120 bar (R220; S.F. 3)	
	DENOMINATION		VERGHE	
	PRODUCT TYPE		GREEN 120BAR	
	PHYSICAL STATE		HARD	
	CUSTOMER'S ORDER NUMBER		P00118	
	D.D.T. N°		11047	DATE
CHARACTERISTICS		REQUESTED		CHECKED
INSIDE DIAMETER	mm	15,35		15,74
OUTSIDE DIAMETER	mm	19,05 + 0,06 - 0,06		19,06
THICKNESS	mm	1,85		1,66
LENGTH	mm	4.000,00 + 5,00 - 0		CONFORMING
UNIT TENSILE STRENGTH	MPa	Min	290,00	433,00
ELONGATION	%	Min	3,00	6,00
HARDNESS	HV5	/		/
GRAIN SIZE	mm	/		/
CHEMICAL COMPOSITION	%	Cu+Ag = Min 99,90		99,96 *
(Copper type Cu-DHP)**	%	P = 0,015 ÷ 0,040		0,030 *
HUMIDITY	mg/m ²	Max	/	/
TOTAL INTERNAL RESIDUE	mg/m ²	Max	/	/
CARBON RESIDUE	mg/dm ²	Max	/	/
EDDY CURRENT TEST			/	CONFORMING
EXPANDING TEST			/	/
FLANGING TEST			/	/
BENDING TEST			/	/

THE TESTED PRODUCT IS IN CONFORMITY TO THE REQUESTED CHARACTERISTICS

DATE:

30.04.24 - Passirano Document issued in electronic form without the need of signature RdQ Feinrohren (matr. n°147)

* Average value (all the values measured were within the tolerance).

** Characteristic of end-of-life product: 100% recyclable copper.