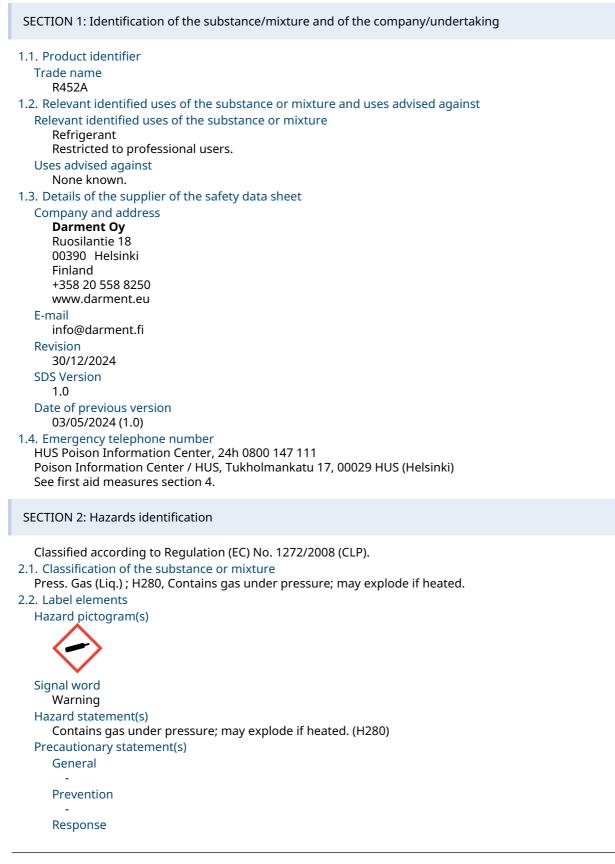


SAFETY DATA SHEET

R452A



RMEN

Storage

Protect from sunlight. Store in a well-ventilated place. (P410+P403) Disposal

Hazardous substances

Pentafluoroethane 2,3,3,3-Tetrafluoropropene Difluoromethane

Additional labelling

Contains fluorinated greenhouse gases.

2.3. Other hazards

Additional warnings

In the event of leaks, high concentrations of gases can quickly form. They can be toxic, asphyxiating, or explosive. This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification. This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2023/707.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable. This product is a mixture.

3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
Pentafluoroethane	CAS No.: 354-33-6 EC No.: 206-557-8 REACH: 01-2119485636-25-XXXX Index No.:	57,2-60,8%	Press. Gas (Liq.) , H280	
2,3,3,3-Tetrafluoropropene	CAS No.: 754-12-1 EC No.: 468-710-7 REACH: 01-0000019665-61-XXXX Index No.:	29,0-30,1%	Flam. Gas 1B, H221 Press. Gas (Liq.) , H280	
Difluoromethane	CAS No.: 75-10-5 EC No.: 200-839-4 REACH: 01-2119471312-47-XXXX Index No.:	9,3-12,7%	Flam. Gas 1B, H221 Press. Gas (Liq.) , H280	

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

Skin contact

Thaw frosted parts with lukewarm water. Do not rub affected area. Get immediate medical advice/attention. Eye contact

If in eyes: Flush eyes with water or saline water (20-30 °C) for at least 5 minutes. Remove contact lenses. Seek medical assistance and continue flushing during transport.

Ingestion

Exposure is not likely due to the physical state of the product (gas).

Burns

Rinse with water until pain stops then continue to rinse for 30 minutes.

4.2. Most important symptoms and effects, both acute and delayed

None known.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist. Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. ▼ Special hazards arising from the substance or mixture

Contains gas under pressure; may explode if heated.

Given that it does not present a risk gas supplies shall be disrupted immediately. Removal of pressurized containers or attempting to cool with water shall be entrusted the fire brigade.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:

Halogenated compounds

Carbon oxides (CO / CO2)

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact the Poison Information Center on: 09-471977, in order to obtain further advice.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Accidental releases always pose a serious risk of fire or explosion.

Storages not yet ignited must be cooled by water mist. Remove flammable materials if conditions allow it. Ensure sufficient ventilation.

Disconnect the gas supply provided it does not present a risk. Avoid breathing fumes. Make sure to have a selfcontained breathing apparatus available and ready-to-use in the event of an emergency.

6.2. Environmental precautions

In the event of leakage to the surroundings, contact local environmental authorities.

6.3. Methods and material for containment and cleaning up

Disconnect the gas supply. Allow liquefied gas to evaporate and dilute into safe concentration levels in the surrounding atmosphere. If necessary control the dilution of the gas with a mist of water. Ventilate rooms in order to remove the gas.

6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.

See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Smoking, drinking and consumption of food is not allowed in the work area.

See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Vapours may propagate along the floor. Prevent the forming of flammable or explosive vapour concentrations by applying sufficient ventilation. Do not use this product in close proximity to sources of ignition. Protect electrical equipment in accordance with current standards. To divert static electricity during transmission,

containers must be grounded and connected by wire with the receiving containers. Do not use spark-forming tools. Pressurized gas packs (spray cans, aerosol cans) must be stored behind a wire mesh, which allows gases to escape and holds back packs flying around.

Recommended storage material

Keep only in original packaging.

Storage conditions

SMEN.

Dry, cool and well ventilated < 50°C		
Incompatible materials		
Powdered metals Strong oxidizing agents		
Reducing agents		
3. Specific end use(s)	-l :	
This product should only be used for applications quote	d in section 1.2.	
SECTION 8: Exposure controls/personal protection		
1. Control parameters The product contains no substances listed in the Finnish	list of substances with occupationa	l exposure limit values
NEL		
2,3,3,3-Tetrafluoropropene Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Inhalation	113.1 mg/m ³
Long term – Systemic effects - General population	Inhalation	950 mg/m ³
Short term – Systemic effects - General population	Inhalation	186400 mg/m ³
Short term – Systemic effects - General population	Inhalation	186400 mg/m ³
-	Innucroff	100-00 mg/m
Difluoromethane	Devide of every every	DNFL
Duration:	Route of exposure: Inhalation	DNEL: 750 mg/m ³
Long term – Systemic effects - General population	Inhalation	_
Long term – Systemic effects - Workers	Innalation	7035 mg/m ³
Pentafluoroethane		
Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Inhalation	1753 mg/m ³ 16444 mg/m ³
Long term – Systemic effects - Workers	Inhalation	16444 mg/m ²
NEC 2,3,3,3-Tetrafluoropropene		
Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		100 µg/L
Freshwater sediment		1.51 mg/kg
Intermittent release (freshwater)		1 mg/L
Marine water		10 µg/L
Marine water sediment		151 µg/kg
Soil		1.49 mg/kg
Difluoromethane		
Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		142-313 µg/L
Freshwater sediment		534-1806.9 µg/kg
Intermittent release (freshwater)		1.42-3.13 mg/L
Pentafluoroethane		
Pentafluoroethane Route of exposure:	Duration of Exposure:	PNEC:
	Duration of Exposure:	ΡΝΕϹ: 100 μg/L

8.2. Exposure controls

Apply general control to prevent unnecessary exposure General recommendations Smoking, drinking and consumption of food is not allowed in the work area. Exposure scenarios There are no exposure scenarios implemented for this product. Exposure limits Occupational exposure limits have not been defined for the substances in this product. Appropriate technical measures Adequate ventilation must be ensured for all gases. Where natural ventilation is not possible (cellar rooms), artificial ventilation must be installed. It is advantageous to store it in a lattice shed outdoors, as ventilation is not longer necessary in this case.

Hygiene measures

In between use of the product and at the end of the working day all exposed areas of the body must be washed thoroughly. Pay special attention to hands, forearms and face.

Measures to avoid environmental exposure

No special when used as intended.

Individual protection measures, such as personal protective equipment

Generally

Use only CE marked protective equipment.

Respiratory Equipment

ork situation	Туре	Class	Colour	Standards	
	Respiratory protection is not needed in the event of adequate ventilation.				
	Self contained breathing apparatus			EN137, EN139	
rotection					
commended	Type/Category		Standards		
fety shoes	II		EN ISO 20345	5 / EN ISO 20347	
the likelihood of ect or incidental posure, wear whole- dy protection, due to e risk of frost bites or n burns.	-		-		R
protection					
terial	Glove thickness (m	m) Breakthrou (min.)	gh time	Standards	
oropolymer stomer (e.g. Viton®)	0,7	> 480		EN374-2, EN374-3, EN388	
otection					
	Standards				
ce shield ernatively safety isses with side elds.	EN166				È
	case of inadequate ntilation rotection commended rety shoes the likelihood of ect or incidental posure, wear whole- dy protection, due to e risk of frost bites or n burns. protection nterial oropolymer stomer (e.g. Viton®) otection pe e shield ernatively safety	NoteNoteRespiratory protection is not needed in the event of adequate ventilation.Respiratory protection is not needed in the event of adequate ventilation.case of inadequate ntilationSelf contained breathing apparatuscommendedType/CategoryrotectionIIcommended of ect or incidental bosure, wear whole- dy protection, due to erisk of frost bites or n burnsprotectionGlove thickness (moropolymer stomer (e.g. Viton®)0,7otectionStandardsce shield ernatively safetyEN166	Respiratory protection is not needed in the event of adequate ventilation. Image: Self contained breathing apparatus commended Self contained breathing apparatus Image: Self contained breathing apparatus rotection Type/Category Image: Self contained breathing apparatus rotection Image: Self contained breathing apparatus Image: Self contained breathing apparatus rotection Image: Self contained set shield ernatively safety Image: Self contained breathing apparatus	Respiratory protection is not needed in the event of adequate ventilation. Self contained breathing apparatus rotection Self contained breathing apparatus rotection Type/Category standards EN ISO 2034: the likelihood of ect or incidental posure, wear whole- dy protection due to risk of frost bites or n burns. - protection - tterial Glove thickness (mm) Breakthrough time (min.) oropolymer stomer (e.g. Viton®) 0,7 standards tes shield ernatively safety	Respiratory protection is not needed in the event of adequate ventilation. EN137, EN139 case of inadequate titilation Self contained breathing apparatus EN137, EN139 commended Type/Category Standards commended Type/Category Standards rotection II EN ISO 20345 / EN ISO 20347 the likelihood of ect or incidental posure, wear whole- dy protection, due to protection, due to prisk of frost bites or in burns. - protection - - tetrial Glove thickness (mm) Breakthrough time (min.) Standards protection - - - oropolymer stomer (e.g. Viton®) 0,7 > 480 EN374-2, EN374-3, EN388 cotection standards - - standards = = = standards = = = = standards = = = = <tr< td=""></tr<>

9.1. Information on basic physical and chemical properties Physical state

Gas
Colour
Colourless
Odour / Odour threshold Faint, ether-like
pH
Does not apply to gases.
Density (g/cm ³)
1.14
Relative density
Does not apply to gases. Kinematic viscosity
Does not apply to gases.
Particle characteristics
Does not apply to gases.
Phase changes
Melting point/Freezing point (°C) Does not apply to gases.
Softening point/range (°C)
Does not apply to gases.
Boiling point (°C)
-46.93
Vapour pressure 11.88 bar (25 °C)
▼ Relative vapour density
No relevant or available data due to the nature of the product.
▼ Decomposition temperature (°C)
No relevant or available data due to the nature of the product.
Data on fire and explosion hazards
Flash point (°C)
Does not apply to gases. ▼ Flammability (°C)
No relevant or available data due to the nature of the product.
▼Auto-ignition temperature (°C)
No relevant or available data due to the nature of the product.
▼ Lower and upper explosion limit (% v/v)
No relevant or available data due to the nature of the product. Solubility
▼ Solubility in water
No relevant or available data due to the nature of the product.
▼n-octanol/water coefficient (LogKow)
No relevant or available data due to the nature of the product.
Solubility in fat (g/L) No relevant or available data due to the pature of the product.
No relevant or available data due to the nature of the product. 9.2. Other information
Other physical and chemical parameters
No data available.
▼ Oxidizing properties
No relevant or available data due to the nature of the product.
SECTION 10: Stability and reactivity
10.1 Poactivity
10.1. Reactivity No data available.
10.2. Chemical stability
The product is stable under the conditions, noted in section 7 "Handling and storage".
10.3. Possibility of hazardous reactions
None known.
10.4. Conditions to avoid

10.4. Conditions to avoid Sunlight



10.5. Incompatible materials Powdered metals

Strong oxidizing agents

Reducing agents

10.6. ▼ Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Route Test: Result

Product/substance	Pentafluoroethane
Species:	Rat
Route of exposure:	Inhalation
Test:	LC50 (4 hours)
Result:	800 000 ppm
Product/substance	Difluoromethane
Test method:	OECD 403
Species:	Rat, male/female

S:	Rat, male/fen
of exposure:	Inhalation
	LC0 (4 h)
:	520 000 ppm

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Serious eye damage/irritation

Based on available data, the classification criteria are not met.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Skin sensitisation

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Product/substance	Difluoromethane
Test method:	OECD 474
Conclusion:	No adverse effect observed

Product/substance	Difluoromethane
Test method:	OECD 471
Conclusion:	No adverse effect observed

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Product/substance	Pentafluoroethane
Species:	Rat
Test:	NOAEC
Result:	245 440 mg/m³

Product/substance	Difluoromethane
Species:	Rat
Test:	NOAEC
Result:	208 000 mg/m ³
Conclusion:	No adverse effect observed

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Long term effects

None known.

Endocrine disrupting properties

This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

Other information None known.

SECTION 12: Ecological information

12.1. Toxicity

12.1. Toxicity Product/substance Species: Duration: Test: Result:	Difluoromethane Fish 96 hours LC50 1,507 - 1,731 g/L
Product/substance	Difluoromethane
Species:	Daphnia
Duration:	48 hours
Result:	833 mg/L
Product/substance	Difluoromethane
Species:	Algae
Compartment:	Freshwater
Duration:	96 hours
Test:	EC50
Result:	313 mg/L
12.2. Persistence and de	egradability
Product/substance	Pentafluoroethane
Result:	5 %
Conclusion:	Not biodegradable
Product/substance	2,3,3,3-Tetrafluoropropene
Result:	0,1982 g/l (24 °C)
Conclusion:	-
Product/substance	Difluoromethane
Compartment:	Freshwater
Conclusion:	Not biodegradable
12.3. Bioaccumulative po	otential
Product/substance	Pentafluoroethane
LogKow:	1,48
Conclusion:	-
Product/substance	2,3,3,3-Tetrafluoropropene
LogKow:	2
Conclusion:	-
12.6. Endocrine disrupti	vPvB assessment does not contain any substances known to fulfil the criteria for PBT and vPvB classification. ng properties does not contain any substances considered to have endocrine-disrupting properties in relation
SECTION 13: Disposal c	onsiderations
13.1 ▼Waste treatment	t methods

13.1. ▼Waste treatment methods

Product is covered by the regulations on hazardous waste. (*)

Commission Regulation (EU) No 1357/2014 of 18 December 2014 on waste. EWC code 14 06 01* Chlorofluorocarbons, HCFC, HFC Contaminated packing EWC code 14 06 01* Chlorofluorocarbons, HCFC, HFC SECTION 14: Transport information 14.1 14.2 14.3 14.4 14.5 Other Hazard class(es) PG* Env** UN / ID UN proper shipping name informatio n: ADR UN1078 REFRIGERANT GAS, N.O.S. Transport hazard class: 2 Limited No (Pentafluoroethane, 2,3,3,3-Label: 2.2 quantities: Tetrafluoropropene, Difluoromethane) Classification code: 2A 120 ml Tunnel restriction code: (C/E) See below for additional information IMDG Transport hazard class: 2 Limited UN1078 REFRIGERANT GAS, N.O.S. No (Pentafluoroethane, 2,3,3,3-Label: 2.2 quantities: Tetrafluoropropene, Difluoromethane) Classification code: 2A 120 ml EmS: F-C S-V See below for additional information UN1078 REFRIGERANT GAS, N.O.S. Transport hazard class: 2 IATA No See below (Pentafluoroethane, 2,3,3,3-Label: 2.2 for Tetrafluoropropene, Difluoromethane) Classification code: 2A additional information * Packing group ** Environmental hazards Additional information This product is within scope of the regulations of transport of dangerous goods.

ADR / See Table A, section 3.2.1 for any information on special provisions, requirements, or warnings in connection with transport. See section 5.4.3, for instructions in writing regarding mitigation of damages in relation to incidents or accidents during transport.

IMDG / See section 3.2.1, for any information on special provisions, requirements, or warnings in connection with transport.

IATA / See Table 4.2 for any information on special provisions, requirements, or warnings in connection with transport.

14.6. Special precautions for user Not applicable.

14.7. Maritime transport in bulk according to IMO instruments No data available.

SECTION 15: Regulatory information

2MEN

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture Restrictions for application

Restricted to professional users.

Demands for specific education

No specific requirements.

SEVESO - Categories / dangerous substances

Not applicable.

▼ REACH, Annex XVII

2,3,3,3-Tetrafluoropropene is subject to REACH restrictions (entry 40). Difluoromethane is subject to REACH restrictions (entry 40).

Additional information

Not applicable.

Sources

Commission Regulation (EU) No 1357/2014 of 18 December 2014 on waste. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (CLP). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of H-phrases as mentioned in section 3

H221, Flammable gas

H280, Contains gas under pressure; may explode if heated.

Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor CAS = Chemical Abstracts Service CE = Conformité Européenne (European conformity) CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] CSA = Chemical Safety Assessment CSR = Chemical Safety Report DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EINECS = European Inventory of Existing Commercial chemical Substances ES = Exposure Scenario EUH statement = CLP-specific Hazard statement EuPCS = European Product Categorisation System EWC = European Waste Catalogue GHS = Globally Harmonized System of Classification and Labelling of Chemicals GWP = Global warming potential IARC = International Agency for Research on Cancer (IARC) IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) OECD = Organisation for Economic Co-operation and Development PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail RRN = REACH Registration Number SCL = A specific concentration limit SVHC = Substances of Verv High Concern STOT-RE = Specific Target Organ Toxicity - Repeated Exposure STOT-SE = Specific Target Organ Toxicity - Single Exposure TWA = Time weighted average UN = United Nations

UVBC = Unknown or variable composition, complex reaction products or of biological materials VOC = Volatile Organic Compound

vPvB = Very Persistent and Very Bioaccumulative

Additional information

The classification of the mixture in regard to physical hazards has been based on experimental data.

The safety data sheet is validated by

Darment Oy

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.

Country-language: FI-en